



# **Greenhouse Structures: Big, Small & In Between**

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# What are your needs?

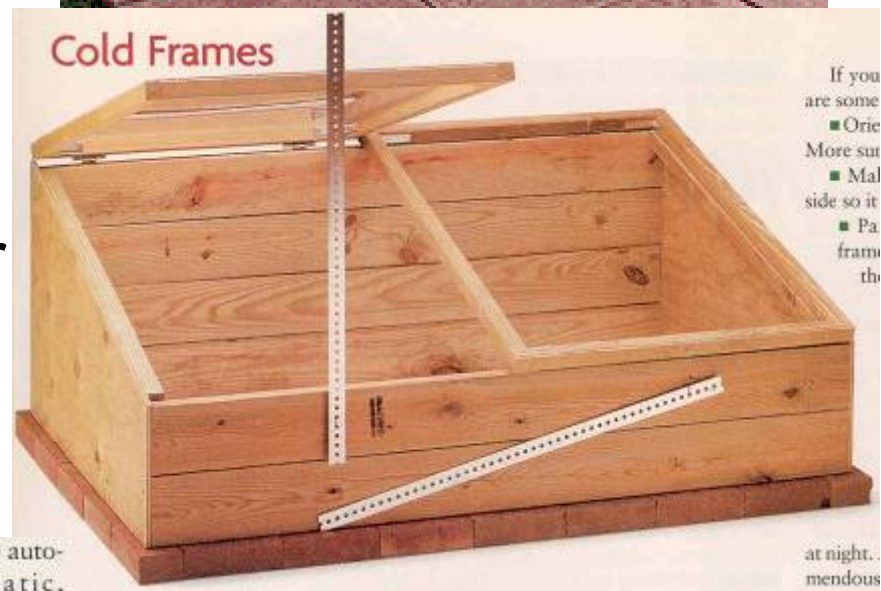
- Commercial or home-scale production?
  - Year-round production?
  - Season extension?
  - Sunspace (addition to house)?
  - Kitchen herb production in winter?
- 
- **A greenhouse does not have to be expensive**
  - **BUT it must provide the proper environment for growing plants!**

# Greenhouse Types

- Cold frames
- Window design
- Attached/lean to
- Free standing
  - Traditional
  - Hoophouse

# Cold Frames

- Used to warm the soil and as “mini greenhouse”
- Orient frame to run east to west
- Make the frame lower on the south side to catch more sun
- Vent





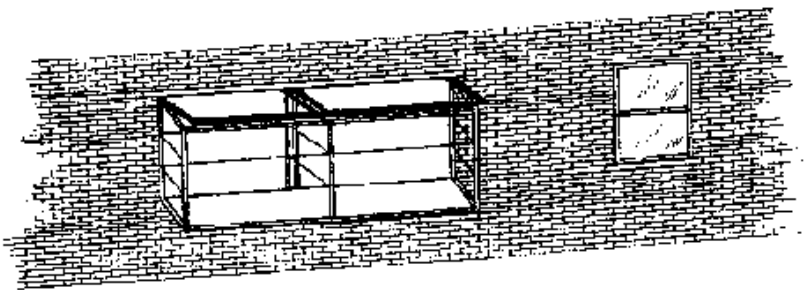
# Window Greenhouses

- Advantages

- Good for limited space or limited time
- Possibly- more environmental control than windowsill

- Disadvantages

- Temperature swings
  - Heat up very quickly
  - Cool down very quickly
- Fill up very quickly



A window-mounted unit extends a house's growing space.

Figure 2D. Different types of greenhouses allow many options



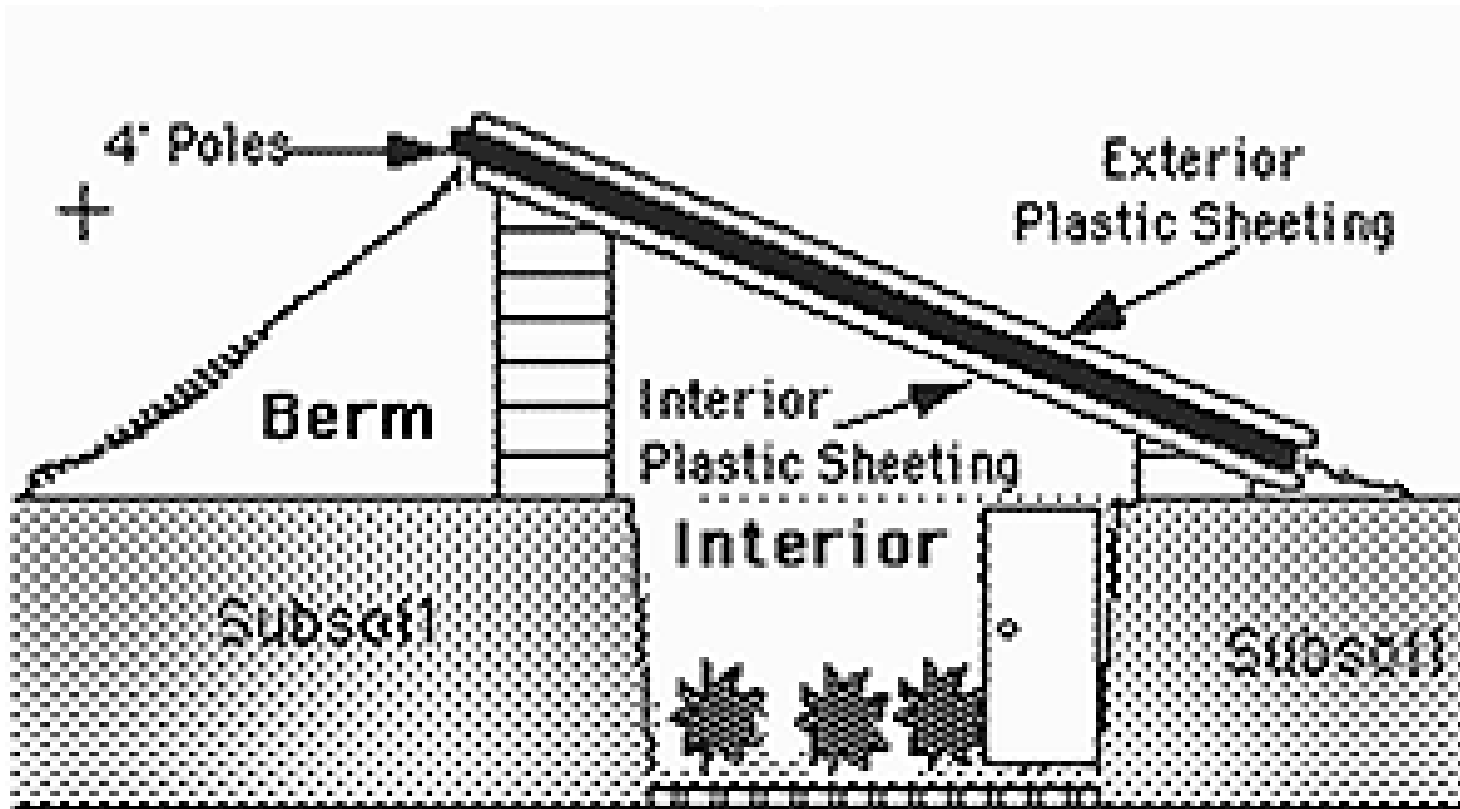
# Lean-To Greenhouses



# Lean-To Greenhouses

- Advantages
  - Most common
  - Least expensive
  - Easy access
  - Insulation for the house/garage
  - Extended living space
- Disadvantages
  - Size limitation
  - Moisture
  - Summer overheating
  - Dirt and insects

# Pit Greenhouse





# Pit Greenhouses



Temperature is fairly constant

Cool in summer/warm in winter

More expensive to build

Drainage is very important

# Free Standing Greenhouses

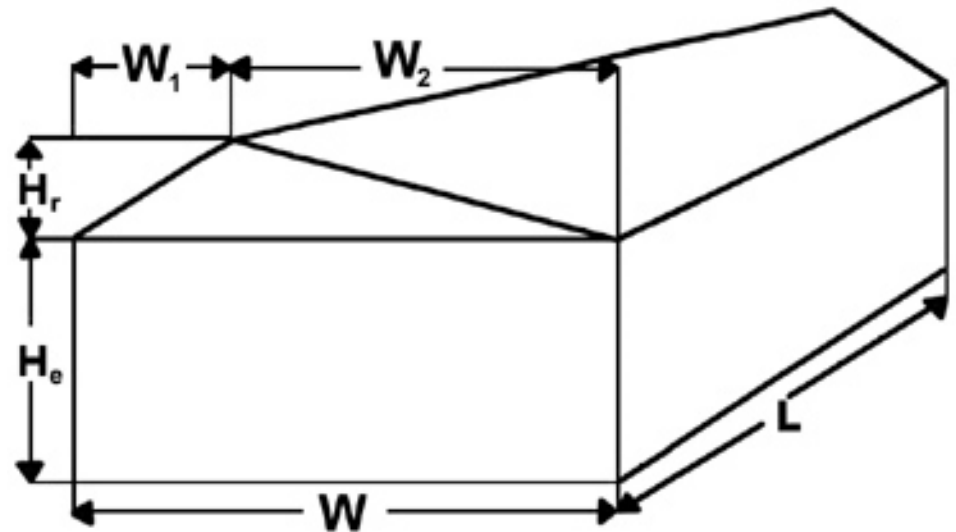
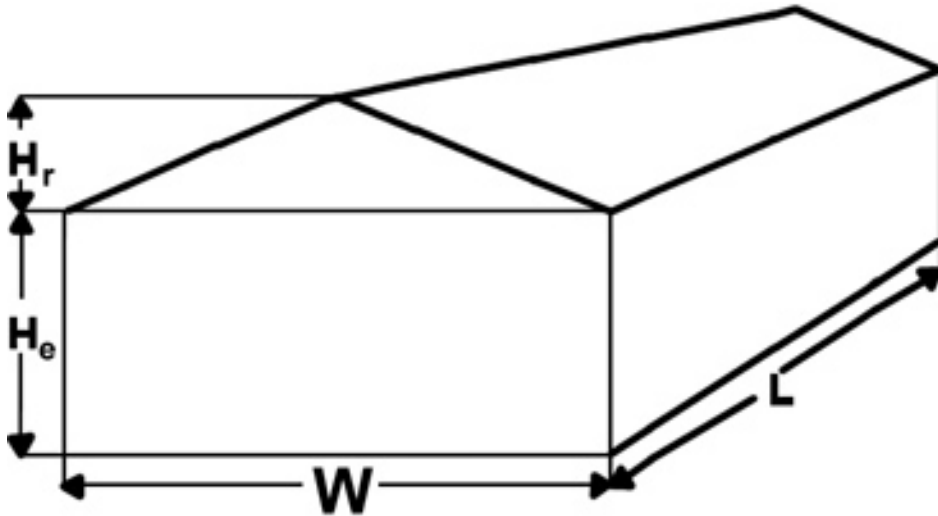
- Advantages
  - More flexibility
  - Easy expansion
  - Private getaway
- Disadvantages
  - Access
  - Utilities
  - Energy
  - Expense



# Styles

- Even span
- Uneven span
- Quonset
- Gothic arch
- Dome shaped

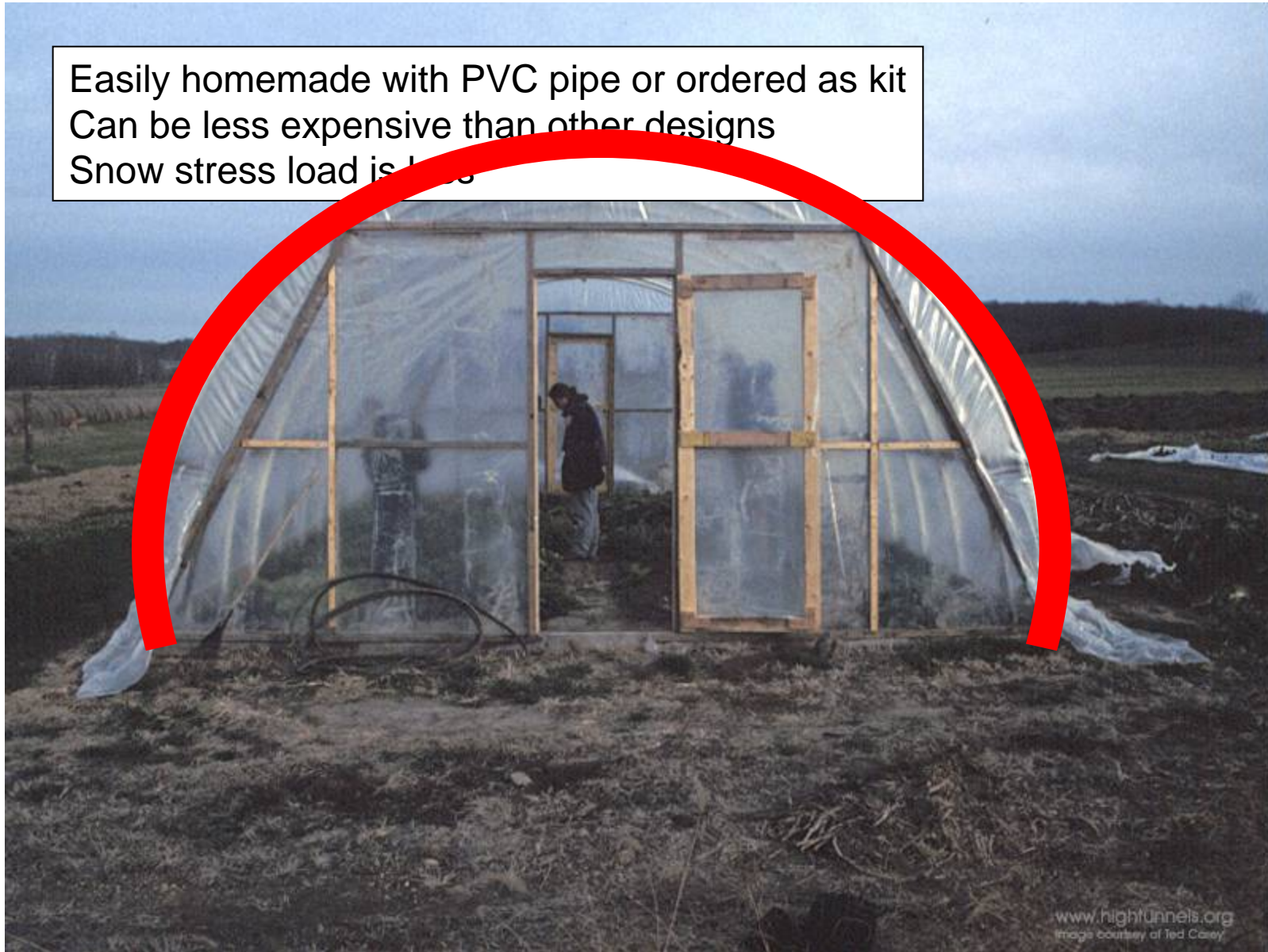
# Even & Uneven Span





# Quonset Style

Easily homemade with PVC pipe or ordered as kit  
Can be less expensive than other designs  
Snow stress load is low



# Gothic Style

Usually bought as a kit  
Can be more expensive  
Sheds snow better



# Dome Shaped Greenhouse



- Start at \$5000 for 12' diameter
- Water tank used for passive heating

# Traditional vs. Hoophouse

- Traditional greenhouse
  - Permanent structure
  - Foundation & concrete floor
  - Fuel-based heating & cooling
  - More expensive
- Hoophouse
  - Temporary structure
  - Plant direct in ground
  - Passive heating common
  - Less expensive



# Costs

- Hoophouse estimated at \$3-4.39/ft<sup>2</sup> for materials
- Compare to traditional greenhouse
  - \$4.65-18.58/ft<sup>2</sup> for materials

Depends on your design and material choices

# Traditional Framing Materials

- Frame
  - Supports the glazing
  - Hanging plants?
  - Must withstand snowload & wind
  - Limited shading
- Materials
  - Steel
    - Galvanized after its bent
  - Aluminum alloys
    - Easily bent to fit glass
  - Wood
    - Easiest for do-it-yourselfers

# Glazing – which to choose?

- Glass
  - Common for home greenhouses
  - Double pane reduces heat loss
  - Can shatter
    - Hail
- Polycarbonate
  - New material
  - More and more commercial and hobby GH are moving towards this
  - Some hail resistance
  - Lighter in weight than glass
    - Less structural framing

# Glazing – which to choose?

- Fiberglass (FRP)
  - Can yellow
  - Being replaced by polycarbonate



# Heating

- Fuels:
  - Coal
  - Fuel oil
  - Natural gas
  - Alternate-pellets, corn, etc
- Boiler driven hot water heating
- Steam heat
- Distributed by fans and/or poly tubes

# Cooling-Fan & Pad



# Cooling-Fog & Mist



# Cooling-Swamp Cooler



- Portable version of fan & pad
- Smaller greenhouses

# High Tunnel/Hoophouse



# What is the difference between a high tunnel and a hoophouse?

- Terms sometimes interchangeable
- High tunnels-single layer of poly
- Hoophouse-double layer of poly
  - Inflated with fan
  - Better insulation
  - More expensive? (double poly)



# Hoophouses

- Temporary structure
  - Frame
  - Covered in polymer plastic film
- Crops grown in ground ~usually~
  - Many other uses
- Typically unheated
- Economic alternative to true greenhouse structures

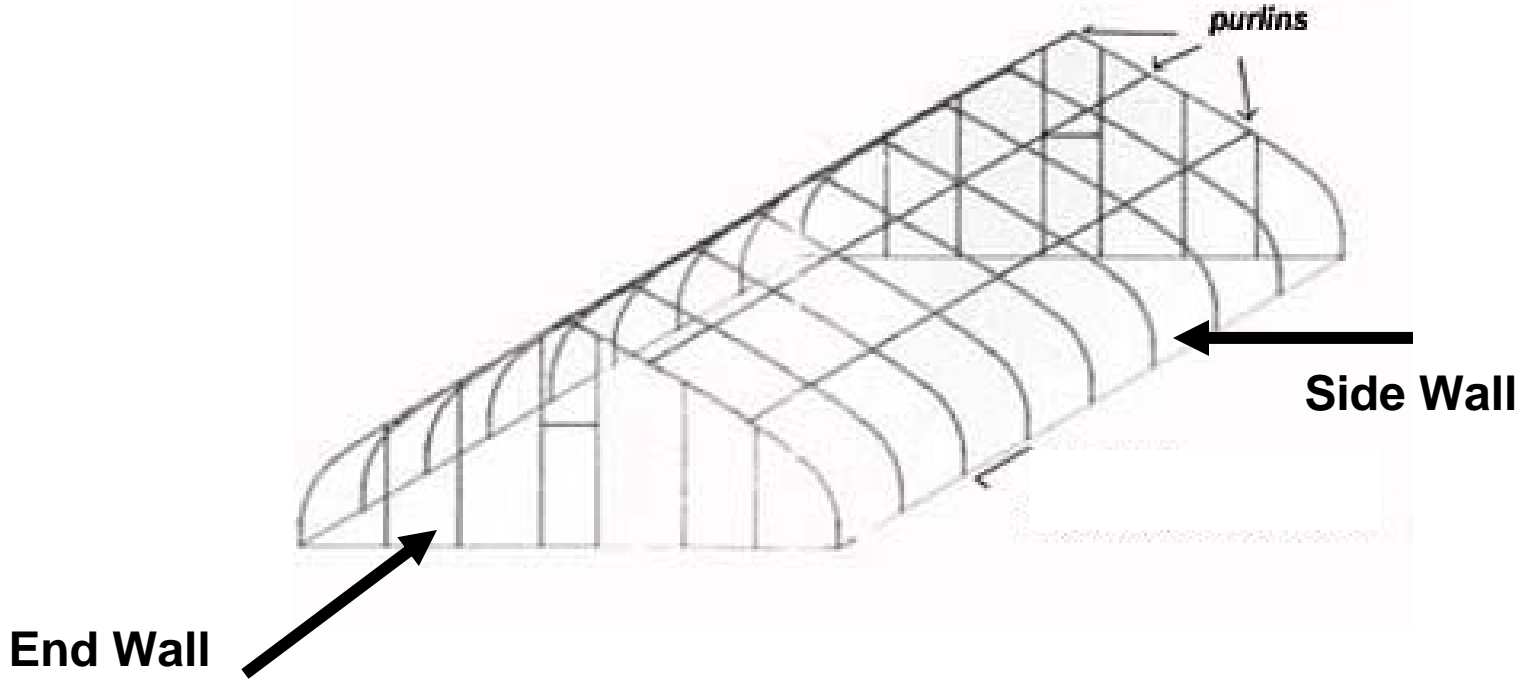
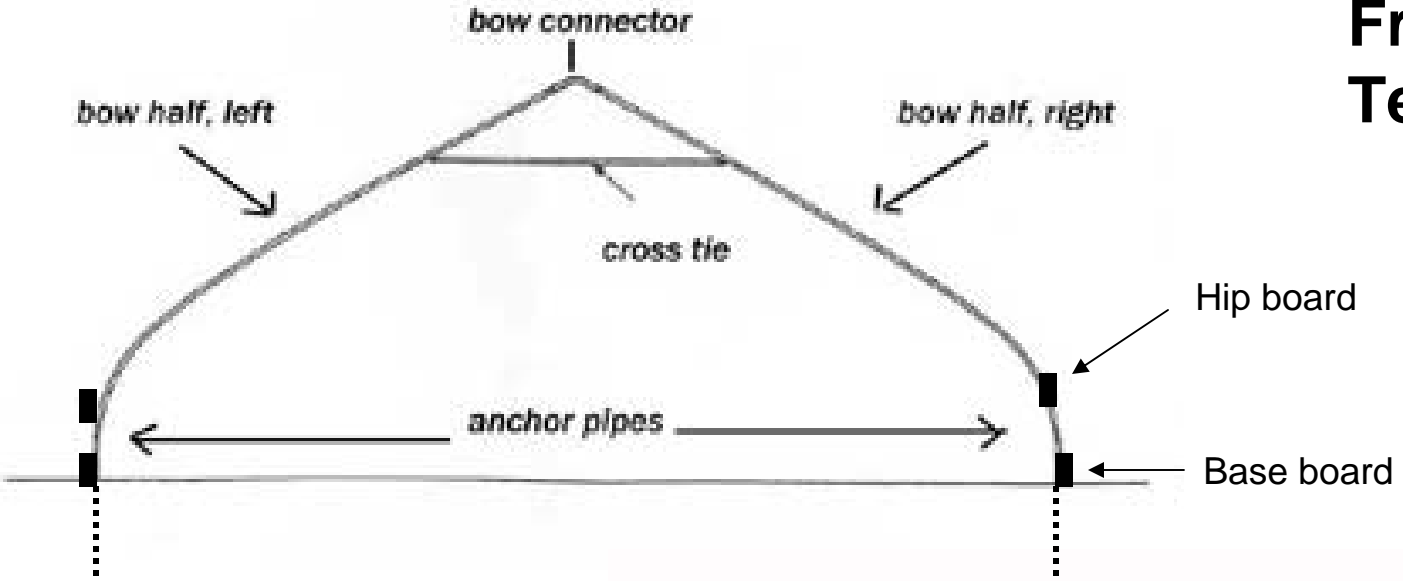
# Frame materials

- PVC
- Aluminum
- Galvanized steel
- Wood for hip and baseboards
  - Don't use treated wood for baseboards if organic!

# Plastic covering

- Polyethylene film
- 6 mil thickness is common
- UV stable film-lasts 2-4 years
- Options
  - Infrared radiation absorbing (holds night heat)
  - Anti-drip (reduces condensation)
  - Specialized for lightwave transmission

# Frame Terminology



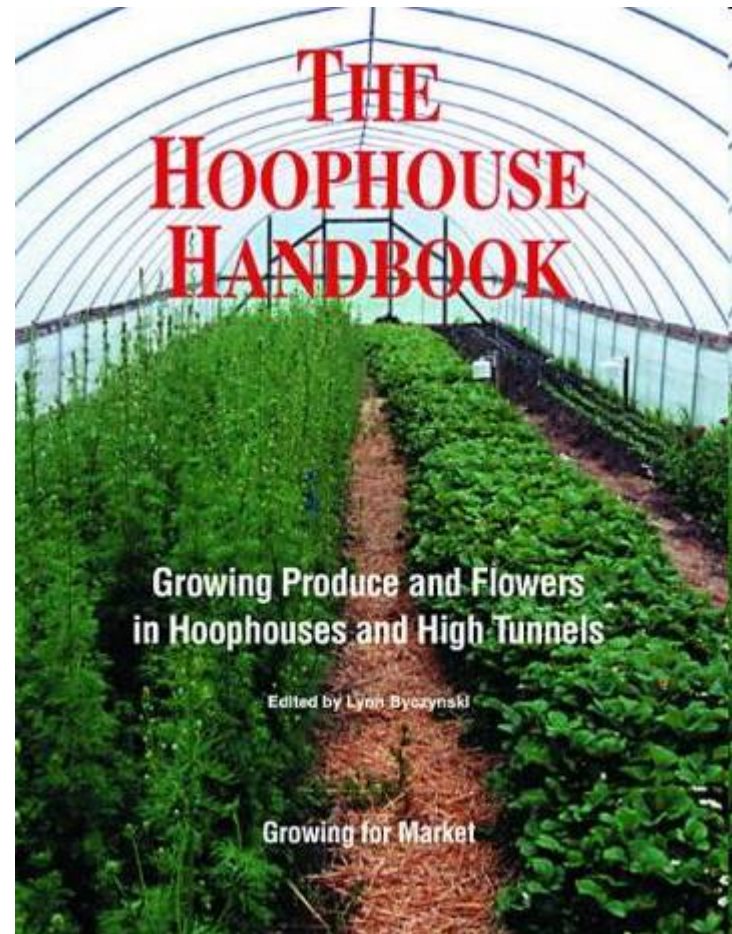
# Basic steps to building hoophouses

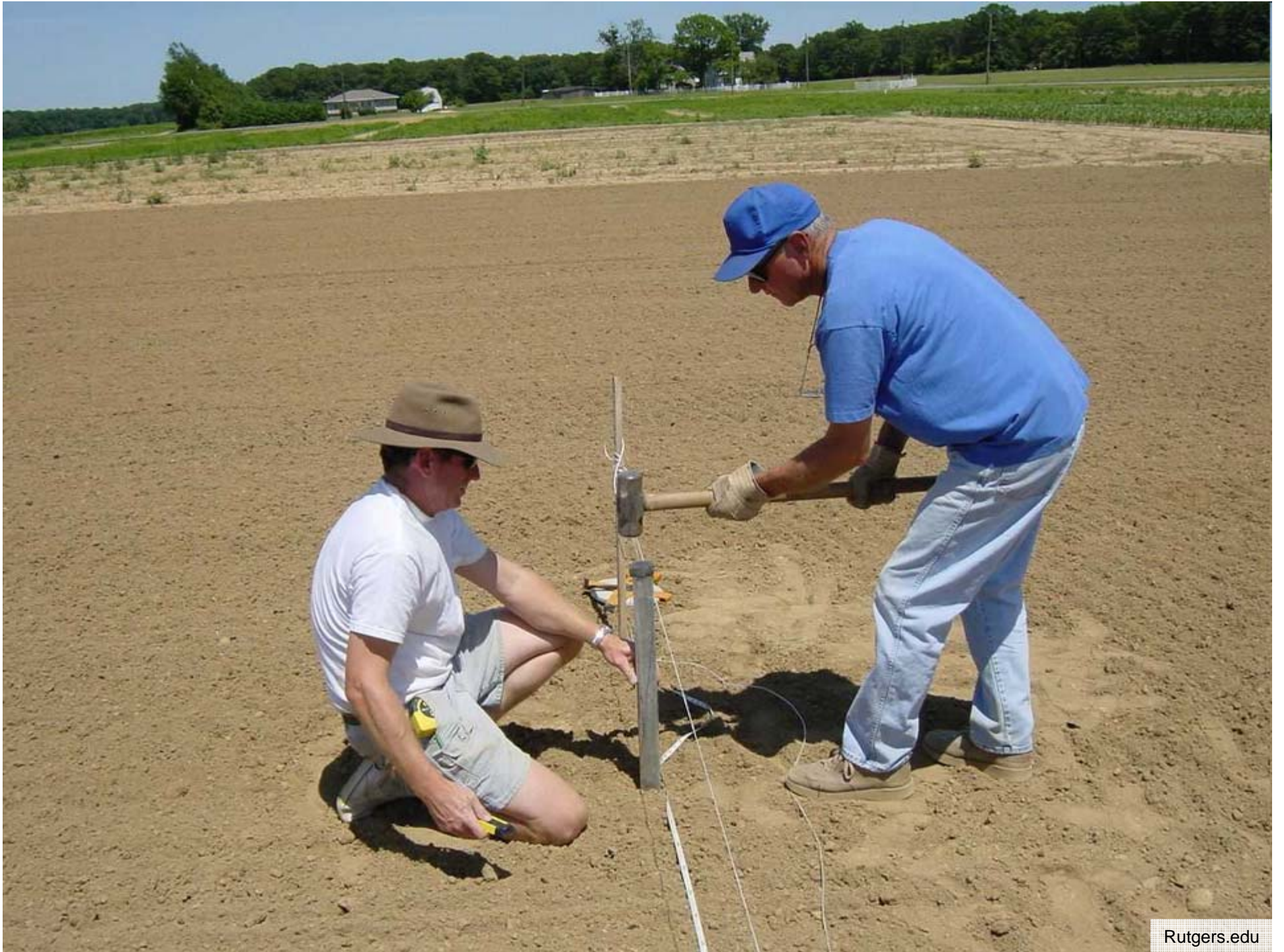
1. Lay out the footprint
2. Square the 'foundation'
3. Set ground posts (12-24 inches)
4. Assemble hoops & place on ground post
5. Attach purlins
6. Attach hip boards & base boards
7. Construct & add end walls
8. Attach plastic



# Putting up the hoophouse!

- Pick a calm day!
- Ask your friends & neighbors to help!
- Recommended reading:
  - The Hoophouse Handbook
  - By Lynn Byczynski
  - Available at [growingformarket.com](http://growingformarket.com)

















Hip board

Purlins

Baseboard





Aluminum channels  
where plastic is  
fastened



Wiggle wire





Cross ties

# Hoophouse size and shapes

- Very flexible sizes
  - Do it yourself or buy kits
- Shapes Quonset & Gothic
- End wall options
- Side wall options









# Hoophouse ventilation/cooling

- End wall designs
- Roll up side walls
- Fans
  
- Manual
  - Require labor
- Automatic systems
  - Require electricity & equipment investment



Tube motor to automatically open & close side walls



# Ventilation Options: Roll up side walls



# Hoophouse Heating

Most hoophouses are passive heated

- Double poly wall-inflate with fan
- Water barrels
- Inner row covers add another 4+ degrees
  - Spun-bonded fabric cover over mini-hoops
  - Don't let foliage touch row cover-frost damage

Emergency heat?

- Propane heaters
- Alternative fuel heaters

# Black Barrels filled w/ water release heat during night



## Pros:

- Cheaper heat

## Cons:

- Still an added expense
- Block light
- Reduce useable space



# Row Covers

**Spun-bonded  
Fabric**



**Hoops**







Photo: MN Institute for Sustainable Ag

# Basic steps to greenhouse construction

- Pick a suitable site
- Decide on size and design
- Prepare the site
- Set up the house
- Prepare for use!

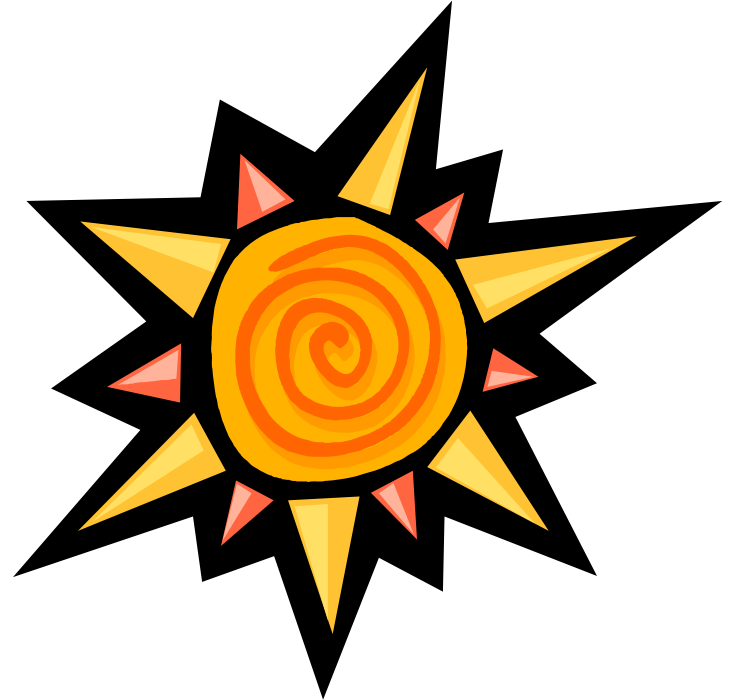


# Suitable site selection

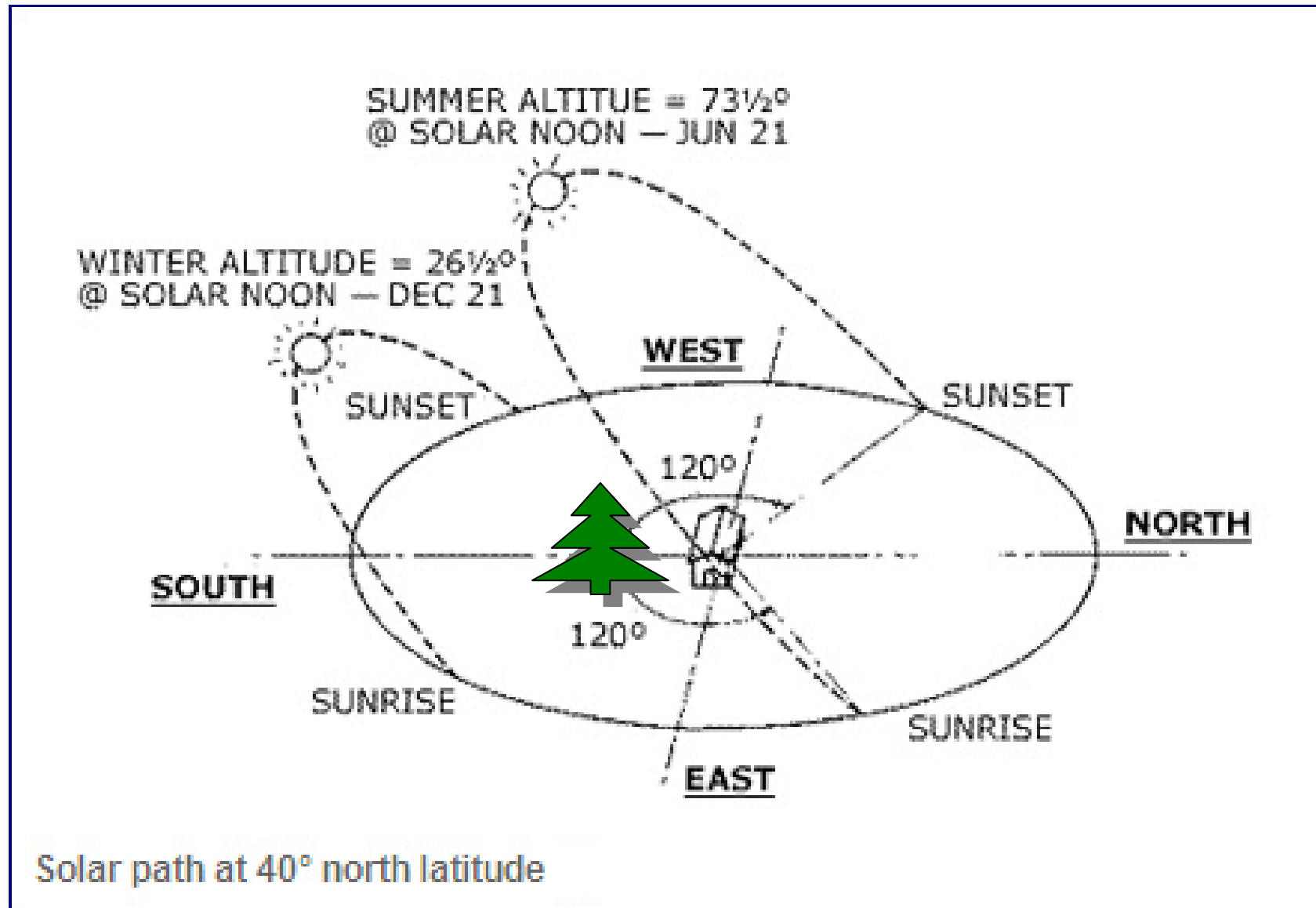
- Light & winter shading
- Prevailing wind direction
- Drainage
- Soil preparation
- Distance to utilities
  - Irrigation
  - Electricity
  - Roads

# Light

- Know the sun's path in all seasons
- Why?
  - Consider winter shadows
- How?
  - Sun path chart
  - Available online
  - Many different formats
  - Same concept



# Know the sun's path in all seasons



# Site Preparation is key!

Start a year in advance if possible:  
Cultivation to remove weeds  
Cover crops to increase nutrient levels  
Sheet composting  
Add organic matter



Level site is key: both for drainage once crop is established **and** for proper construction of hoophouse!

Consider rainfall:

When it does rain-where will it go?

Drainage ditch needed?



# Irrigation

- Overhead
- Mist
- Drip/trickle

How to decide?

# Drip irrigation

- Most efficient
- Avoids problems with some foliar disease
- Easy to install
- Dry between rows (less muddy!)
  
- Soaker hose is alternative for closely spaced crop



